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Test Report

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Our Ref: GBW Date 20/03/2018 Page 1 Number 18-03619 Issue 1 of

A/C No: M114

Tested For:-T I MIDWOOD & COMPANY LIMITED

> Green Lane Wardle Nantwich Cheshire CW5 6BJ

SALT SPRAY TESTING OF ZINC PLATED SCREW SAMPLES

INTRODUCTION

The finished samples were submitted to the laboratory for Salt Spray Corrosion Resistance Testing in accordance with the relevant specification.

RELEVANT INFORMATION

Description:	12 off. Timco Solo Woodscrew Samples
Finish:	Zinc Plated / Steel Substrate
Specification:	Salt Spray Test in accordance with BS EN ISO 9227:2012
Test Duration:	120 Hours Salt Spray Exposure
Submitted By:	Cris Tonks
Customer's Reference No:	SON0473750
Sample Receipt Date:	13/03/2018

RESULTS

Salt Spray Test (BS EN ISO 9227:2012)

The photograph in fig 1 is showing the as received condition of samples prior to test, the samples were exposed to a neutral 5% Salt Spray, for a test period of 120 hours, with examinations after every 24 hours revealed the following observations:-

REPORT COMPILED BY	h Stellers	REPORT APPROVED BY	h Stellars
	G B Withers		G R Withers

Corrosion Science Technician

Corrosion Science Technician

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Timco Solo Woodscrew Samples

24 – 48 Hours

The samples showed evidence of total white corrosion product, (see photograph after 24 hours).

120 Hours

The samples showed evidence of very slight to significant red ferrous corrosion on seven samples, the other samples showed total white corrosion product, the samples were removed from test, (see photograph after 120 hours).

COMMENTS

There are no pass or failure criteria defined within the standard in relevant information, this is a matter of agreement between the parties concerned.

The Timco Solo Woodscrew Samples tested, first showed evidence of the formation of red ferrous corrosion after 120 hours salt spray test.

End of Text



FIG 1: The photograph is showing the condition of the Timco Solo Woodscrew Samples prior to salt spray test



FIG 2: The photograph is showing the condition of the Timco Solo Woodscrew Samples after 24 hours salt spray test

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FIG 3: The photograph is showing the condition of the Timco Solo Woodscrew Samples after 120 hours salt spray test